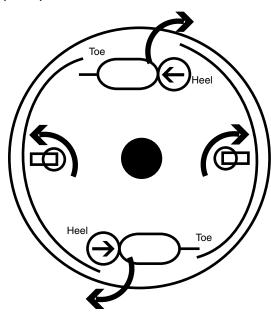
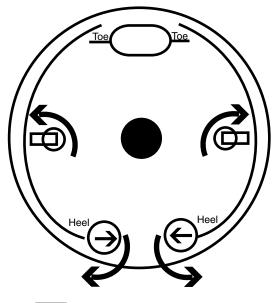


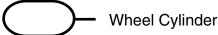
## P15-D24.com Brake Helper

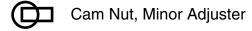
## **Procedure For Major Brake Adjustment**

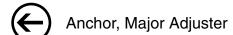
- 1. Turn cam nut so shoe is fully retracted.
- 2. Turn anchor bolts so arrows are facing each other. With 2 wheel cylinders, arrow faces corresponding wheel cylinder.
- 3. Install drum and tighten retaining nut.
- 4. Turn anchor direction of arrow until shoe (heel) drags on drum.
- 5. Turn cam nut direction of arrow to bring shoe toe into drum contact. This will cause shoe heel to lose contact.
- 6. Turn anchor again direction of arrow until shoe (heel) drags on drum again.
- 7. Repeat step #5.
- 8. Repeat step #4 and #5 until cam nut adjustment no longer frees shoe heel. Tighten anchor bolt nut.
- 9. Repeat procedure for all shoes.



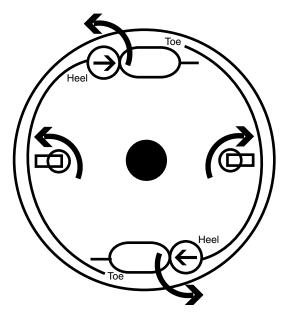








Indicates Direction To Turn To DECREASE Clearance Between Shoe & Drum



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