

# P15-D24.com Brake Helper

## Procedure For Major Brake Adjustment

1. Turn cam nut so shoe is fully retracted.
2. Turn anchor bolts so arrows are facing each other. With 2 wheel cylinders, arrow faces corresponding wheel cylinder.
3. Install drum and tighten retaining nut.
4. Turn anchor direction of arrow until shoe (heel) drags on drum.
5. Turn cam nut direction of arrow to bring shoe toe into drum contact. This will cause shoe heel to lose contact.
6. Turn anchor again direction of arrow until shoe (heel) drags on drum again.
7. Repeat step #5.
8. Repeat step #4 and #5 until cam nut adjustment no longer frees shoe heel. Tighten anchor bolt nut.
9. Repeat procedure for all shoes.

